

Date: Friday, 18/04/2008 1:46:33 PM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING LUG
Job Number : 38692
Estimate Number : 13266
P.O. Number :
This Issue : 18/04/2008 S.O. No. :
Prsht Rev. : NC Part Number : D37073
First Issue : 11 Type : MACHINED PARTS Drawing Number : UNDER REVIEW 08.04.08
Previous Run : Project Number : N/A
Written By : Material :
Checked & Approved By : Due Date : 25/04/2008 Qty: 3 Um: Each
Comment : Est Rev:A New Issue 08-04-16 JLM Verified By:EC

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE



Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNB1250X2500 Delrin Bar 1.250"X 2.500"



Comment: Qty.: 0.2363 Ft(s)/Unit Total : 0.7088 Ft(s)

Delrin Bar 1.250"X 2.500"

BATCH: M107158

08.04.05

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut blank 2.700" long

SA 08/04/08

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1 HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA738 Rev: A & Dwg D3707 Rev: A

2-Deburr per dwg D3707

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

18.07.12

08.06.05

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 38692

Part Number: D37073

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

N/A

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Do 8.06.05 Prototype.

Job Completion



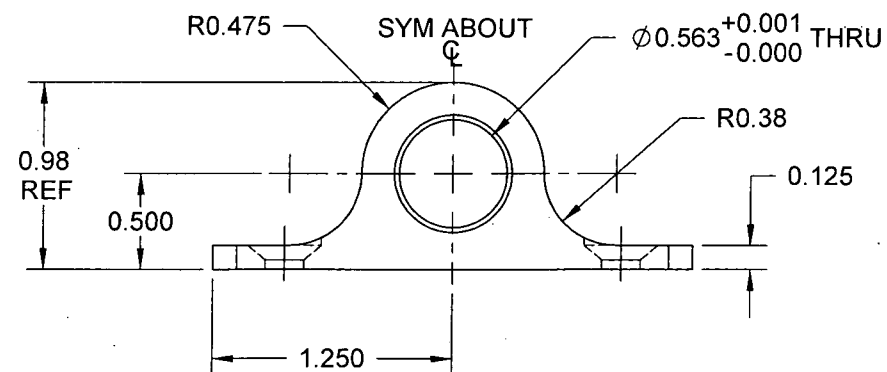
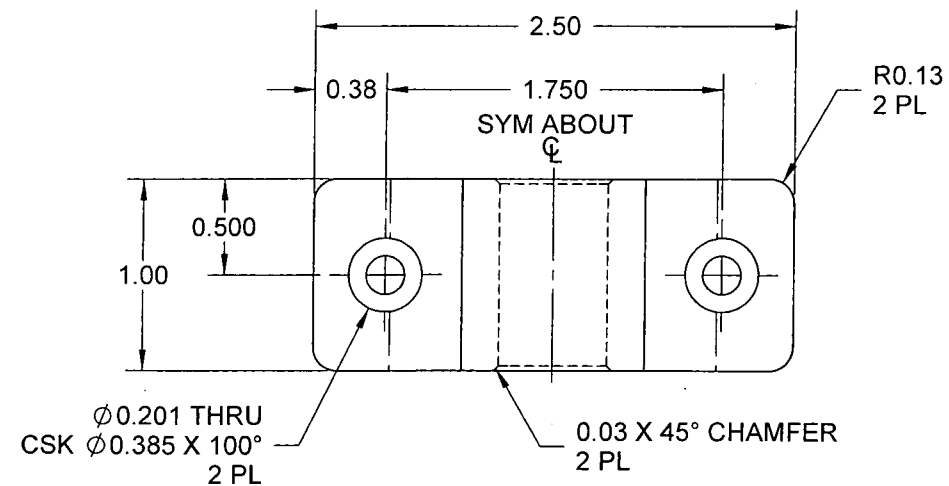
POSITIVE RECALL

EFFECTIVE 08-06-13 AUTH MF

RELEASED _____ DATE _____

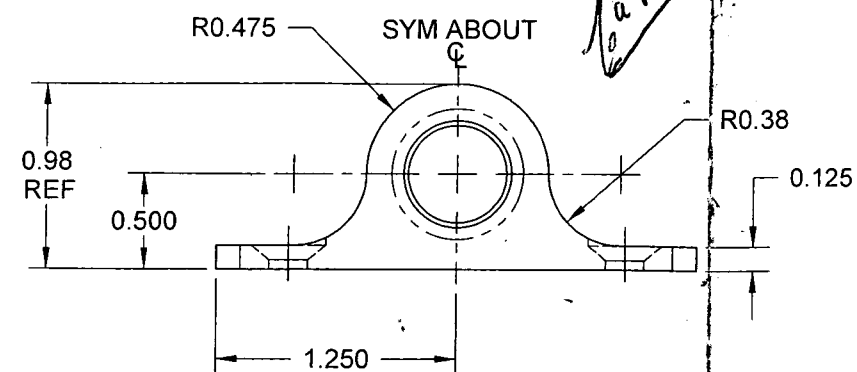
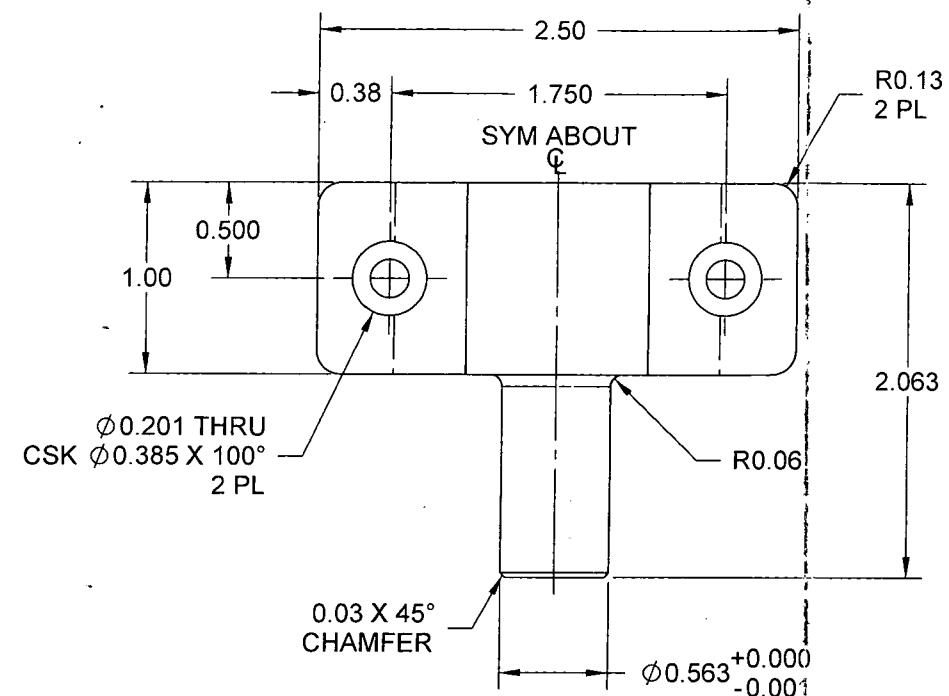
Change TO 00224A

MF 08-06-13



D3707-1 MOUNTING LUG

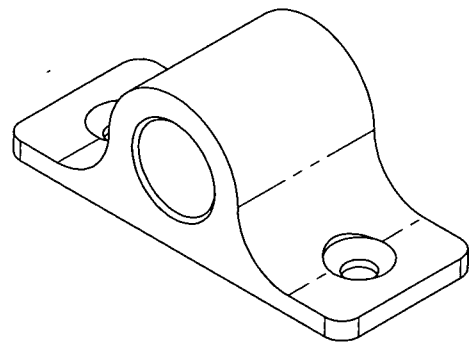
*1.250 x 2.500
x 2.500 Long*



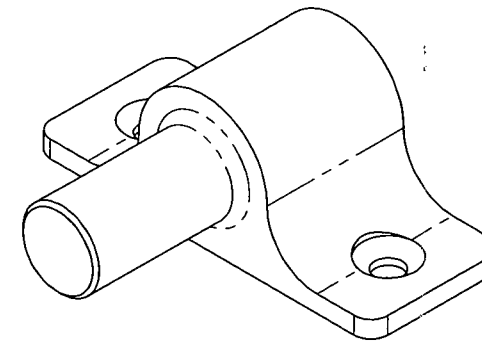
D3707-3 MOUNTING LUG

PRELIMINARY ISSUE
A 08.04.08 BCW#1172P

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3707	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
DATE	08.04.08	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3707-1 MOUNTING LUG



D3707-3 MOUNTING LUG

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR BLACK ACETRON GP ACETAL
REF DART SPEC M-DELRIN-B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3707-1 = 0.04 lbs APPROX
D3707-3 = 0.07 lbs APPROX

PRELIMINARY ISSUE
08.04.08 ECN#1172P

A	NEW ISSUE	MB	08.04.08
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3707	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
DATE	08.04.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

68.55

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Job Number : 38692	
Estimate Number : 13266	
P.O. Number :	Part Number : D37073
This Issue : 18/04/2008 S.O. No. :	Drawing Number : UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : MACHINED PARTS	Drawing Revision : U/R
Previous Run :	Material :
Written By : <u>JLM 08.04.18</u>	Due Date : 25/04/2008 Qty: 3 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 08-04-16 JLM Verified By:EC	

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE



Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MDELINB1250X2500

Delrin Bar 1.250"X 2.500"



Comment: Qty.: 0.2363 Ft(s)/Unit Total: 0.7088 Ft(s)

Delrin Bar 1.250"X 2.500"

BATCH: MIC7158Subec
RD: 6135

2.0

BAND SAW

BAND SAW



Comment: BAND SAW

Cut blank 2.700" long

SA 08/04/18

3.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA738 Rev: _____ & Dwg D3707 Rev: _____

2-Deburr per dwg D3707

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0

QC8

SECOND CHECK

ENGINEERING
APPROVAL

Comment: SECOND CHECK

Receiving Report

Date: 8/4/16
 Supplier: SABIC

Batch No: 1107708
 Dart P/O: 6135

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection Good N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date: 08/04/17
 Received/Costing: 2087643
 Initial: CS

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

 *** IF YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES ***
 *** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL ***
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 ***

 *

RECEIVED APR 21 2008

PLEASE Remit To: SABIC Polymers 9150 Airport Road Brampton ON L6S 6G1

Phn : (613)745-7043 Fax : (613)745-4291

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

SABIC
Innovative
Plastics™

سابك
sabic

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: APRIL 14, 2008

YOUR PURCHASE ORDER: PO00006135

OUR SHIPPER NO: 081901

SABIC POLYMERSHAPES LINE ITEM # 003

QUANTITY: 2.PIECES

DESCRIPTION: ACEFRON GP ROD ^{1/4"} BLACK -- 1.250 X 2.5" X 24"

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIRMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291